


**KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 28mm**

**Order data**

Order number	235507 28
GTIN	4047109091221
Item class	24P

**Description**
**Application:**

With indexable inserts No. 236520 – 236576.

**Note:**

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

**Technical description**

Number of cutting edges Z	1
Reach $L_1$	112 mm
ABS® shank $\varnothing D_s$	50 mm
Pack of insert screws	239652 15IP1 (2.8 Nm)
ISO code indexable insert	SOEX 090408 32-...
Series	KUB Quatron®
Nominal $\varnothing D$	28
Overall length L	178 mm
Overhang $L_A$	147 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8
Torx Plus® insert screw set 10 pieces Drive 15IP1	239652 15IP1