


**KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 15mm**

**Order data**

Order number	235507 15
GTIN	4047109091092
Item class	24P

**Description**
**Application:**

With indexable inserts No. 236520 – 236576. Not suitable for machining stainless steel.

**Note:**

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

**Technical description**

Reach $L_1$	60 mm
ISO code indexable insert	SOEX 050204 13-...
Pack of insert screws	239652 6IP1 (0.6 Nm)
Number of cutting edges Z	1
ABS® shank $\varnothing D_s$	50 mm
Series	KUB Quatron®
Nominal $\varnothing D$	15
Overall length L	126 mm
Overhang $L_A$	95 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 6IP1	239652 6IP1
Torque screwdriver, fixed setting set torque 0,6 N·m	211750 0,6