


**KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 22mm**

**Order data**

Order number	235507 22
GTIN	4047109091160
Item class	24P

**Description**
**Application:**

With indexable inserts No. 236520 – 236576.

**Note:**

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

**Technical description**

ISO code indexable insert	SOEX 07T308 23-...
Reach $L_1$	88 mm
ABS® shank $\varnothing D_s$	50 mm
Number of cutting edges Z	1
Pack of insert screws	239652 8IP1 (1.3 Nm)
Series	KUB Quatron®
Nominal $\varnothing D$	22
Overall length L	154 mm
Overhang $L_A$	123 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 8IP1	239652 8IP1