



## KOMET KUB Quatron® indexable drill ABS® shank, 3xD, Ø DC m7: 57mm



### Order data

Order number	235505 57
GTIN	4047109084704
Item class	24P

### Description

#### Version:

With ABS® shank.

#### Application:

With indexable inserts No. 236520 – 236576.

#### Supplied with:

Clamp screws (without indexable inserts).

#### Note:

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

### Technical description

Number of cutting edges Z	1
Pack of insert screws	239652 15IP1 (2.8 Nm)
ABS® shank $\varnothing D_s$	80 mm
ISO code indexable insert	SOEX 090408 32-..
Reach $L_1$	171 mm
Series	KUB Quatron®
Nominal $\varnothing D$	57

Overall length L	269 mm
Overhang L <sub>A</sub>	226 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	Cross-drilling
Use for drilling	Centre drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Use for drilling	oblique spot drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torx Plus® insert screw set 10 pieces Drive 15IP1	239652 15IP1
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8