



KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 40mm



Order data

Order number	235507 40
GTIN	2050001110305
Item class	24P

Description

Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D+0.5$ mm achievable by offsetting.

Further sizes available on request.

Technical description

ABS® shank Ø D _s	63 mm
Number of cutting edges Z	1
Reach L ₁	160 mm
ISO code indexable insert	SOEX 120508 44-...
Pack of insert screws	239652 20IP (6.3 Nm)
Series	KUB Quatron®
Nominal Ø D	40
Overall length L	248 mm
Overhang L _A	210 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torx Plus® insert screw set 10 pieces Drive 20IP	239652 20IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600