


KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 41 mm

Order data

Order number	235507 41
GTIN	4047109097452
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D+0.5$ mm achievable by offsetting.

Further sizes available on request.

Technical description

Reach L_1	164 mm
Pack of insert screws	239652 20IP (6.3 Nm)
ABS® shank $\varnothing D_s$	63 mm
ISO code indexable insert	SOEX 120508 44-...
Number of cutting edges Z	1
Series	KUB Quatron®
Nominal $\varnothing D$	41
Overall length L	252 mm
Overhang L_A	214 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx Plus® insert screw set 10 pieces Drive 20IP	239652 20IP
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600