


**KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 42mm**

**Order data**

Order number	235507 42
GTIN	4047109097469
Item class	24P

**Description**
**Application:**

With indexable inserts No. 236520 – 236576.

**Note:**

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

**Technical description**

Reach $L_1$	168 mm
Number of cutting edges Z	1
ISO code indexable insert	SOEX 120508 44-...
Pack of insert screws	239652 20IP (6.3 Nm)
ABS® shank $\varnothing D_s$	63 mm
Series	KUB Quatron®
Nominal $\varnothing D$	42
Overall length L	256 mm
Overhang $L_A$	218 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 20IP	239652 20IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600