


KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 18mm

Order data

Order number	235507 18
GTIN	4047109091122
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D+0.5$ mm achievable by offsetting.

Further sizes available on request.

Technical description

Pack of insert screws	239652 6IP2 (1.0 Nm)
ABS® shank $\varnothing D_s$	50 mm
Number of cutting edges Z	1
Reach L_1	72 mm
ISO code indexable insert	SOEX 060306 18-...
Series	KUB Quatron®
Nominal $\varnothing D$	18
Overall length L	138 mm
Overhang L_A	107 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx Plus® insert screw set 10 pieces Drive 6IP2	239652 6IP2
Torque screwdriver, fixed setting set torque 1,0 N·m	211750 1,0