


KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 33mm

Order data

Order number	235507 33
GTIN	4047109097438
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D+0.5$ mm achievable by offsetting.

Further sizes available on request.

Technical description

ABS® shank $\varnothing D_s$	63 mm
Reach L_1	132 mm
Number of cutting edges Z	1
Pack of insert screws	239652 15IP1 (2.8 Nm)
ISO code indexable insert	SOEX 090408 32-...
Series	KUB Quatron®
Nominal $\varnothing D$	33
Overall length L	210 mm
Overhang L_A	172 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx Plus® insert screw set 10 pieces Drive 15IP1	239652 15IP1
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8