

## Garant

### Solid carbide reaming head HPC H7 steel Through hole, TiAlN, Nominal Ø D: 10mm



#### Order data

Order number	239720 10
GTIN	4045197575463
Item class	23A

#### Description

##### Version:

Interchangeable head reamer system **finish ground for fit IT7**. Cutter geometry matched to the application.

**System concentricity  $\leq 5 \mu\text{m}$  (depending on the head and holder) when mounted.**

With short flutes and left-hand helix.

##### Application:

**For through holes.**

For HPC/HSC reaming.

##### Note:

**Total usable length** =  $L_1$  (arbor No. 239740 / 239745) +  $l$  (interchangeable head No. 239710 to 239720).

Suitable assembly wrench No. 219987. Insert for torque wrench No. 219986.

Further sizes available on request.

#### Technical description

Nominal Ø D	10 mm
Head length $l$	18 mm
Arbor size	10 mm
Cutter length $l_1$	10 mm
Number of cutting edges Z	6

Feed f in steel < 1100 N/mm <sup>2</sup>	0.6 mm/rev.
Width across flats	8 mm
Series	TopCut
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Hole tolerance	H7
Application for type of drilling	for blind holes
Machining strategy	HPC
Through-coolant	yes
Semi-Standard	yes
suitable arbor	GARANT TopCut
Type of product	Cutter insert for reaming

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 750 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	120 m/min	P
GG	suitable	80 m/min	K
GGG	suitable	60 m/min	K
wet maximum	suitable		
wet minimum	suitable		