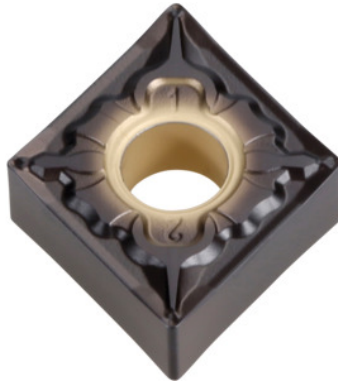


**Garant****CNMG 09T304, Grade: HB7020****Order data**

Order number	250050 HB7020
GTIN	4045197699213
Item class	21G

**Description**

CNMG 09T304 HB7020 Grade: HB7020  
Chip breaker: SS  
Cutting depth  $a_p$ : 0.3 - 2.5 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.3 - 2.5 mm
Chip breaker	SS
Cutting speed $v_c$ main application	150 - 400 m/min
Main application	P
Feed $f$	0.1 - 0.4 mm/rev.

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning