

**Garant**
**Boring bar, steel, right-hand, Shank  $\varnothing$  / insert size: 20/09mm**

**Order data**

Order number	250036 20/09
GTIN	4045197650177
Item class	21T

**Description**
**Version:**

PCLNR 95° boring bars for indexable inserts CN..

**Technical description**

Lever	259015 11
Insert size	9 mm
suitable indexable insert	CN.. 09T3..
ISO code toolholder	A20Q PCLNR/L09
Lever screw	259018 9
Centre offset $L_3$	13 mm
Minimum pre-drill $\varnothing D_{\min}$	25 mm
Overall length L	180 mm
Clamping height $L_2$	18 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	20 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

Lever Type 11	259015 11
PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2
Lever screw Type 10	259018 10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500