

**KOMET® indexable insert, BK8430, Designation type W83: 32-210****Order data**

Order number	236537 32-210
GTIN	4047109206762
Item class	24Q

Description**Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

Note:

Application values refer to the KUB Quatron® 235500 – 235505.

Type: ST1400

ISO code indexable insert: SOEX 090408

Feed f in steel < 900 N/mm²: 0.2 mm/rev.

Technical description

Designation	32-210
Feed f in steel < 900 N/mm ²	0.2 mm/rev.
ISO code indexable insert	SOEX 090408
Number of changes/inserts	4
Grade	BK8430
Type	ST1400

Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
Steel < 1100 N/mm ²	suitable	160 m/min	P
Steel < 1400 N/mm ²	suitable	130 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	160 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	160 m/min	M
wet maximum	suitable		