

Arbor for indexable drills, PSC 50 short, for shank Ø Ds: 20mm



Order data

Order number	308584 20
GTIN	4067263141143
Item class	31A

Description

Version:

- · Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- · When tightening the increased contact face \varnothing is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- · High concentricity due to 3 µm ground flat contact face.
- · With RFID/Balluffchip bore.

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for:

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Coolant tube No. 309885; socket No. 309893.

Technical description

Overhang dimension A	60 mm
External Ø D	40 mm
Adapter	PSC 50 short
Arbor standard	ISO 26623-1
Through-coolant	yes

Data sheet

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Side lock arbor