



TDKT 1505PDR, IC810, Type: GGG



Order data

Order number	226579 GGG
GTIN	7291075312720
Item class	19A

Description

Version:

Trigon indexable insert with 3 helical cutting edges. Axial and radial positive cutting edge design. For effective and precise machining of 90° shoulders.

Note:

Standard application values for $a_e = 0.3 \times D$. Exactly 90° up to $a_p = 10$ mm.

Standard application values for $a_e = 0.3$ to $1 \times D$ / a_p max = 13.0 mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Series	HELI3MILL
Manufacturer's designation	HM390 TDKT 1505PDR IC810
Corner radius	0.8 mm
Type	GGG
Number of changes/inserts	3
Feed f_z	0.21 mm
ISO code indexable insert	TDKT 1505PDR

Geometry	PDR
Type	IC810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	240 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		