

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/09mm

Order data

Order number	250036 25/09
GTIN	4045197650184
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Technical description

Lever screw	259018 12
suitable indexable insert	CN.. 09T3..
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Shim pins pack	259044 4
Shim punches pack	259047 2
Shim	259031 27
Centre offset L_3	17 mm
Lever	259015 10
ISO code toolholder	A25R PCLNR/L09
Insert size	9 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm

Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Lever screw Type 12	259018 12
PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2
Lever Type 11	259015 11
Shim Type 27	259031 27
Set of shim pins 10 pieces Type 4	259044 4
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500