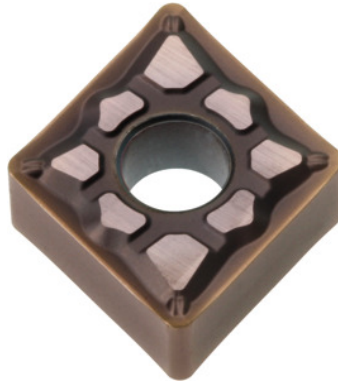


Garant
CNMG 09T304, Grade: HB7415


Order data

Order number	250050 HB7415
GTIN	4045197662934
Item class	21G

Description

CNMG 09T304 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Chip breaker	TIS
Corner radius	0.4 mm
Feed f	0.1 mm/rev.
Main application	S
Cutting depth a_p	0.3 - 2 mm
Cutting speed v_c main application	60 - 70 m/min
Cutting conditions	continuous

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning