

**Garant**
**Boring bar, steel, left-hand, Shank  $\varnothing$  / insert size: 40/12mm**

**Order data**

Order number	250037 40/12
GTIN	4045197650252
Item class	21T

**Technical description**

Lever screw	259018 2
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Shim pins pack	259044 2
suitable indexable insert	CN.. 1204..
Shim punches pack	259047 2
Lever	259015 2
Centre offset $L_3$	27 mm
Insert size	12 mm
Shim	259031 2
ISO code toolholder	A40T PCLNR/L12
Overall length L	300 mm
Clamping height $L_2$	38.5 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	40 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Lever Type 2	259015 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500