

 KOMET**KOMET® indexable insert, BK6115, Designation type W83: 32-000****Order data**

Order number	236560 32-000
GTIN	4047109074446
Item class	24Q

**Description****Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

**Note:**

**Application values refer to the KUB Quatron® 235500 – 235505.**

**Do not use in the centre pocket of indexable drills!**

Type: GG(G)

ISO code indexable insert: SOEX 090408

Feed f in steel < 900 N/mm<sup>2</sup>: 0.2 mm/rev.

**Technical description**

Designation	32-000
Feed f in steel < 900 N/mm <sup>2</sup>	0.2 mm/rev.
ISO code indexable insert	SOEX 090408
Number of changes/inserts	4
Grade	BK6115

Type	GG(G)
Tool material	Carbide
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	160 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	130 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	60 m/min	H
GG(G)	suitable	200 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		