

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 50/12mm

Order data

Order number	250036 50/12
GTIN	4045197654366
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Technical description

Lever screw	259018 2
ISO code toolholder	A50U PCLNR/L12
Minimum pre-drill $\varnothing D_{\min}$	63 mm
suitable indexable insert	CN.. 1204..
Insert size	12 mm
Shim punches pack	259047 2
Centre offset L_3	35 mm
Shim	259031 2
Shim pins pack	259044 2
Lever	259015 2
Overall length L	350 mm
Clamping height L_2	48 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	50 mm

Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Set of shim pins 10 pieces Type 2	259044 2
Lever Type 2	259015 2
Shim punches set 10 pieces Type 2	259047 2
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500