

**CNMG 120408, Grade: HB7025****Order data**

|              |               |
|--------------|---------------|
| Order number | 250060 HB7025 |
| GTIN         | 4045197660701 |
| Item class   | 21G           |

**Description**

CNMG 120408 HB7025 Grade: HB7025  
Chip breaker: SS  
Cutting depth  $a_p$ : 0.3 - 2 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 260 m/min

**Technical description**

|                                  |         |
|----------------------------------|---------|
| Indexable insert clearance angle | degrees |
| Product name attribute           |         |
| Insert assignment                | neutral |
| Rake                             | degrees |
| Shim                             |         |
| Indexable insert profile         |         |
| Type of product                  |         |