


KOMET® indexable insert, BK7710, Designation type W83: 32-210

Order data

Order number	236554 32-210
GTIN	4047109085596
Item class	24Q

Description
Version:

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

Note:

Application values refer to the KUB Quatron® 235500 – 235505.

Do not use in the centre pocket of indexable drills!

Type: Alu

ISO code indexable insert: SOEX 090408

Feed f in steel < 900 N/mm²: 0.2 mm/rev.

Technical description

Designation	32-210
Feed f in steel < 900 N/mm ²	0.2 mm/rev.
ISO code indexable insert	SOEX 090408
Number of changes/inserts	4
Grade	BK7710

Type	Alu
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	250 m/min	N
Ti > 850 N/mm ²	suitable only under restricted conditions	80 m/min	S
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		