

**KOMET® indexable insert, BK7710, Designation type W83: 39-210****Order data**

Order number	236554 39-210
GTIN	
Item class	24Q

Description**Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

Note:

Application values refer to the KUB Quatron®.

Do not use in the centre pocket of indexable drills! Only for KUB Centron Powerline.

Technical description

Designation	39-210
Feed f in steel < 900 N/mm ²	0.22 mm/rev.
ISO code indexable insert	SOEX 110508
Grade	BK7710
Type	Alu
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	250 m/min	N
Ti > 850 N/mm ²	suitable only under restricted conditions	80 m/min	S
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		