

Garant
Solid carbide reaming head HPC H7 steel Through hole, TiAlN, Nominal Ø D: 24mm

Order data

| | |
|--------------|---------------|
| Order number | 239720 24 |
| GTIN | 4045197575821 |
| Item class | 23A |

Description
Version:

Interchangeable head reamer system **finish ground for fit IT7**. Cutter geometry matched to the application.

System concentricity $\leq 5 \mu\text{m}$ (depending on the head and holder) when mounted.

With short flutes and left-hand helix.

Application:

For through holes.

For HPC/HSC reaming.

Note:

Total usable length = L_1 (arbor No. 239740 / 239745) + l (interchangeable head No. 239710 to 239720).

Suitable assembly wrench No. 219987. Insert for torque wrench No. 219986.

Further sizes available on request.

Technical description

| | |
|---|-------------|
| Feed f in steel $< 1100 \text{ N/mm}^2$ | 1.4 mm/rev. |
| Cutter length l_1 | 14 mm |
| Number of cutting edges Z | 8 |
| Nominal $\varnothing D$ | 24 mm |
| Arbor size | 20 mm |

| | |
|----------------------------------|---------------------------|
| Head length l | 26 mm |
| Width across flats | 16 mm |
| Series | TopCut |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Hole tolerance | H7 |
| Application for type of drilling | for blind holes |
| Machining strategy | HPC |
| Through-coolant | yes |
| Semi-Standard | yes |
| suitable arbor | GARANT TopCut |
| Type of product | Cutter insert for reaming |

User data

| | Suitability | V_c | ISO code |
|--------------------------------|-------------|-----------|----------|
| Steel < 750 N/mm ² | suitable | 120 m/min | P |
| Steel < 900 N/mm ² | suitable | 120 m/min | P |
| Steel < 1100 N/mm ² | suitable | 120 m/min | P |
| GG | suitable | 80 m/min | K |
| GGG | suitable | 60 m/min | K |
| wet maximum | suitable | | |
| wet minimum | suitable | | |