

Garant
CN.G 120404, Grade: HB7415


Order data

Order number	250156 HB7415
GTIN	4045197662996
Item class	21G

Description

CN.G 120404 HB7415 Grade: HB7415
 Chip breaker: TIM
 Tolerance: M
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.1 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 70 m/min

Technical description

Main application	S
Cutting speed v_c main application	50 - 70 m/min
Chip breaker	TIM
Cutting depth a_p	1 - 4 mm
Cutting conditions	continuous
Corner radius	0.4 mm
Feed f	0.1 - 0.25 mm/rev.

Grade	HB7415
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning