


CNMG 120408, Grade: CA510

Order data

Order number	250104 CA510
GTIN	4960664696833
Item class	25E

Description

CNMG 120408 CA510 Grade: CA510
 Chip breaker: PQ
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 180 - 590 m/min

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Cutting conditions	continuous
Main application	P
Chip breaker	PQ
Cutting speed v_c main application	180 - 590 m/min
Feed f	0.13 - 0.4 mm/rev.
Corner radius	0.8 mm

Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning