

Garant
CN.G 09T304, Grade: HU7305


Order data

Order number	250150 HU7305
GTIN	4045197666505
Item class	21G

Description

CN.G 09T304 HU7305 Grade: HU7305
 Chip breaker: AM
 Tolerance: G
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.1 - 0.6 mm/rev.
 Cutting speed v_c main application: 400 - 600 m/min

Technical description

Feed f	0.1 - 0.6 mm/rev.
Chip breaker	AM
Corner radius	0.4 mm
Main application	N
Cutting conditions	slightly interrupted
Cutting speed v_c main application	400 - 600 m/min
Cutting depth a_p	0.5 - 5 mm

Grade	HU7305
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNGG 09T304
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning