

**Garant**
**CN.G 120404, Grade: HB7020**


### Order data

Order number	250156 HB7020
GTIN	4045197699503
Item class	21G

### Description

CN.G 120404 HB7020 Grade: HB7020  
 Chip breaker: SM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 8 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

### Technical description

Corner radius	0.4 mm
Feed $f$	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 8 mm
Cutting speed $v_c$ main application	120 - 350 m/min
Chip breaker	SM
Main application	P

Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning