

**Garant**
**CNMG 09T308, Grade: HB7020**


### Order data

Order number	250152 HB7020
GTIN	4045197699497
Item class	21G

### Description

CNMG 09T308 HB7020 Grade: HB7020  
 Chip breaker: SM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 8 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

### Technical description

Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Chip breaker	SM
Cutting depth $a_p$	0.5 - 8 mm
Cutting speed $v_c$ main application	120 - 350 m/min
Main application	P

Feed f	0.2 - 0.5 mm/rev.
Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning