

**CNMG 120404, Grade: CA6525****Order data**

Order number	250102 CA6525
GTIN	4960664513109
Item class	25E

Description

CNMG 120404 CA6525 Grade: CA6525

Chip breaker: MQ

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting depth a_p	0.3 - 2 mm
Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.4 mm
Feed f	0.05 - 0.25 mm/rev.
Main application	M
Chip breaker	MQ
Cutting conditions	slightly interrupted

Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning