

**CNMG 120412, Grade: HB7140****Order data**

Order number	250160 HB7140
GTIN	4045197661340
Item class	21G

**Description**

CNMG 120412 HB7140 Grade: HB7140  
Chip breaker: V4M  
Tolerance: M  
Cutting depth  $a_p$ : 1 - 5 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 85 - 210 m/min

**Technical description**

Indexable insert clearance angle	degrees
Product name attribute	
Insert assignment	
Rake	degrees
Shim	
Indexable insert profile	neutral
Type of product	