

**CNMG 120408 wiper, Grade: CA510****Order data**

Order number	250105 CA510
GTIN	4960664697076
Item class	25E

**Technical description**

Chip breaker	WP
Main application	P
Feed f	0.06 - 0.42 mm/rev.
Cutting conditions	continuous
Cutting depth $a_p$	0.3 - 1.2 mm
Cutting speed $v_c$ main application	180 - 590 m/min
Corner radius	0.8 mm
Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4

Type of product

Indexable insert for turning