

Garant
CN.G 120404, Grade: HB7215


Order data

Order number	250156 HB7215
GTIN	4045197661043
Item class	21G

Description

CN.G 120404 HB7215 Grade: HB7215
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 1 - 5 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 180 - 300 m/min

Technical description

Main application	K
Corner radius	0.4 mm
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	heavily interrupted
Cutting speed v_c main application	180 - 300 m/min
Cutting depth a_p	1 - 5 mm
Chip breaker	GM

Grade	HB7215
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning