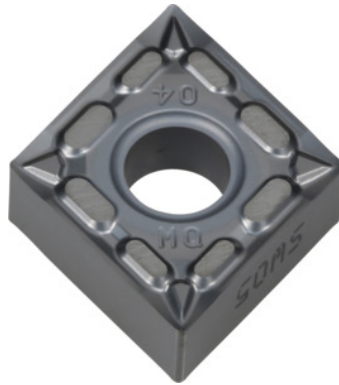



CNMG 120404, Grade: SW05

Order data

Order number	250102 SW05
GTIN	4960664629527
Item class	25E

Description

CNMG 120404 SW05 Grade: SW05

Chip breaker: MQ

Cutting depth a_p : 0.2 - 1 mm

Feed f : 0.05 - 0.3 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Cutting depth a_p	0.2 - 1 mm
Main application	Ti
Cutting speed v_c main application	50 - 140 m/min
Chip breaker	MQ
Corner radius	0.4 mm
Feed f	0.05 - 0.3 mm/rev.
Cutting conditions	continuous

Grade	SW05
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning