

**Indexable insert for milling BDMT 070308 ER-JT, for shoulder mills, PR1825****Order data**

Order number	227140 ST1400
GTIN	4960664028153
Item class	25A

Description**Note:**

Standard application values for $a_e = 0.3 \times D$. Exactly 90° up to $a_p = 4$ mm.

Technical description

Type	ST1400
Corner radius	0.8 mm
Type	PR1825
Feed f_z per tooth	0.07 – 0.11 mm
ISO code indexable insert	BDMT 070308 ER-JT
Type	PR1825
Tool material	Carbide
Coating	coated
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	140 m/min	P
INOX < 900 N/mm ²	suitable	180 m/min	M
INOX > 900 N/mm ²	suitable	180 m/min	M
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		