

**Indexable insert for milling BDMT 070304 ER-JS, for shoulder mills, PR1835****Order data**

Order number	227152 INOX
GTIN	4960664026166
Item class	25A

Description**Note:**

Standard application values for $a_e = 0.3 \times D$. Exactly 90° up to $a_p = 4$ mm.

Technical description

Type	PR1835
Corner radius	0.4 mm
Feed f_z per tooth	0.05 – 0.08 mm
Type	INOX
ISO code indexable insert	BDMT 070304 ER-JS
Type	PR1835
Tool material	Carbide
Coating	coated
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	160 m/min	M
INOX > 900 N/mm ²	suitable	160 m/min	M
Ti > 850 N/mm ²	suitable	50 m/min	S
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		