



## CNMG 120412, Grade: NL920

### Order data

Order number	250186 NL920
GTIN	2050001938190
Item class	28A

### Description

CNMG 120412 NL920 Grade: NL920

Chip breaker: 2N

Cutting depth  $a_p$ : 1 - 5.5 mm

Feed  $f$ : 0.15 - 0.45 mm/rev.

Cutting speed  $v_c$  main application: 40 - 230 m/min

Cutting speed  $v_c$  secondary application: 80 - 160 m/min

### Technical description

Indexable insert clearance angle	degrees
Product name attribute	
Insert assignment	neutral
Rake	degrees
Shim	
Indexable insert profile	
Type of product	