



CNMG 120412, Grade: SP4019

Order data

Order number	250186 SP4019
GTIN	5653300
Item class	28A

Description

CNMG 120412 SP4019 Grade: SP4019

Chip breaker: 3J

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.4 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 40 - 110 m/min

Technical description

Indexable insert clearance angle	degrees
Product name attribute	
Insert assignment	neutral
Rake	degrees
Shim	
Indexable insert profile	
Type of product	