



## CNMG 120408, Grade: NL300

### Order data

Order number	250184 NL300
GTIN	2050001938145
Item class	28A

### Description

CNMG 120408 NL300 Grade: NL300

Chip breaker: 2N

Cutting depth  $a_p$ : 1 - 5.5 mm

Feed  $f$ : 0.15 - 0.45 mm/rev.

Cutting speed  $v_c$  main application: 60 - 380 m/min

Cutting speed  $v_c$  secondary application: 110 - 340 m/min

### Technical description

Indexable insert clearance angle	degrees
Product name attribute	
Insert assignment	neutral
Rake	degrees
Shim	
Indexable insert profile	
Type of product	