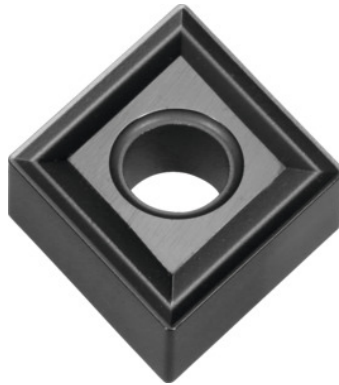


**CNMG 120408, Grade: CA4515****Order data**

Order number	250212 CA4515
GTIN	4960664599974
Item class	25E

Description

CNMG 120408 CA4515 Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 7 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 7 mm
Feed f	0.05 - 0.7 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
Main application	K
Chip breaker	STD
Corner radius	0.8 mm

Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning