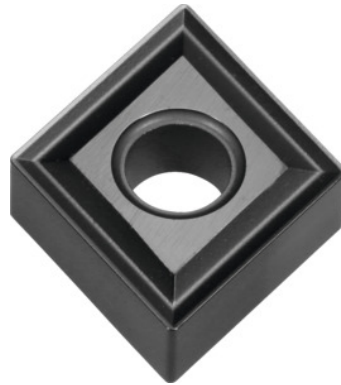


**CNMG 120412, Grade: CA4515****Order data**

Order number	250214 CA4515
GTIN	4960664599981
Item class	25E

Description

CNMG 120412 CA4515 Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 7 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

Feed f	0.05 - 0.7 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
Cutting depth a_p	0.5 - 7 mm
Cutting conditions	slightly interrupted
Chip breaker	STD
Corner radius	1.2 mm
Main application	K

Grade	CA4515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning