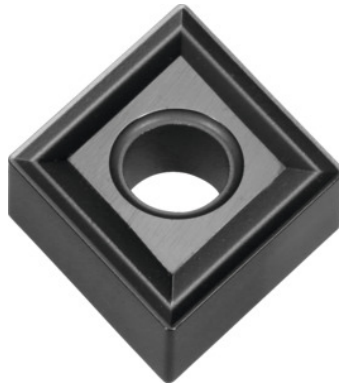


**CNMG 120404, Grade: CA4515****Order data**

| | |
|--------------|---------------|
| Order number | 250210 CA4515 |
| GTIN | 4960664599967 |
| Item class | 25E |

Description

CNMG 120404 CA4515 Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 7 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting depth a_p | 0.5 - 7 mm |
| Chip breaker | STD |
| Corner radius | 0.4 mm |
| Main application | K |
| Feed f | 0.05 - 0.7 mm/rev. |
| Cutting speed v_c main application | 110 - 360 m/min |
| Cutting conditions | slightly interrupted |

| | |
|-------------------------------|------------------------------------|
| Grade | CA4515 |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| ISO code indexable insert | CNMG 120404 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |