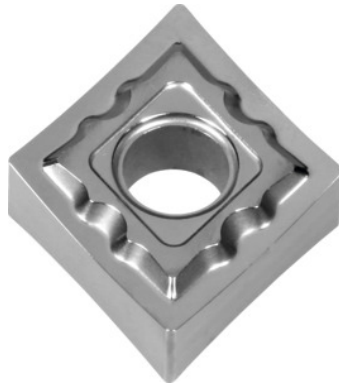


**CNMG 120408, Grade: KW10****Order data**

Order number	250212 KW10
GTIN	4960664220786
Item class	25E

Description

CNMG 120408 KW10 Grade: KW10

Chip breaker: AH

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 400 m/min

Technical description

Feed f	0.1 - 0.35 mm/rev.
Cutting speed v_c main application	60 - 400 m/min
Main application	N
Chip breaker	AH
Cutting conditions	slightly interrupted
Cutting depth a_p	1 - 4 mm
Corner radius	0.8 mm

Grade	KW10
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning