


**CNMG 120412 wiper, Grade: CA510**

**Order data**

Order number	250215 CA510
GTIN	4960664696987
Item class	25E

**Description**

CNMG 120412 wiper CA510 Grade: CA510

Chip breaker: WQ

Cutting depth  $a_p$ : 1 - 3.5 mm

Feed  $f$ : 0.15 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

Chip breaker	WQ
Cutting depth $a_p$	1 - 3.5 mm
Corner radius	1.2 mm
Main application	P
Feed $f$	0.15 - 0.35 mm/rev.
Cutting speed $v_c$ main application	80 - 450 m/min
Cutting conditions	continuous
Grade	CA510

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning