

**HOLEX®**
**CNMG 160608 Set 10 pieces, Grade: HBX020**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 250258 HBX020 |
| GTIN         | 4045197661562 |
| Item class   | 22D           |

**Description**

CNMG 160608 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth  $a_p$ : 1 - 6.5 mm

Feed  $f$ : 0.05 - 0.5 mm/rev.

Cutting speed  $v_c$  main application: 80 - 300 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Feed $f$                             | 0.05 - 0.5 mm/rev.   |
| Cutting depth $a_p$                  | 1 - 6.5 mm           |
| Corner radius                        | 0.8 mm               |
| Main application                     | P                    |
| Cutting speed $v_c$ main application | 80 - 300 m/min       |
| Cutting conditions                   | slightly interrupted |
| Chip breaker                         | PM                   |

|                               |                              |
|-------------------------------|------------------------------|
| Grade                         | HBX020                       |
| Finishing/roughing assignment | Semi-roughing                |
| Tool material                 | Carbide                      |
| ISO code indexable insert     | CNMG 160608                  |
| Number of changes/inserts     | 4                            |
| Type of product               | Indexable insert for turning |