


CNMG 120408, Grade: SW05

Order data

Order number	250212 SW05
GTIN	4960664629589
Item class	25E

Description

CNMG 120408 SW05 Grade: SW05

Chip breaker: MU

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Main application	Ti
Cutting conditions	continuous
Cutting depth a_p	0.5 - 3 mm
Cutting speed v_c main application	50 - 140 m/min
Chip breaker	MU
Corner radius	0.8 mm
Feed f	0.1 - 0.35 mm/rev.

Grade	SW05
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning