

**CNMG 120408 wiper, Grade: CA510****Order data**

Order number	250213 CA510
GTIN	4960664697052
Item class	25E

Technical description

Cutting speed v_c main application	80 - 450 m/min
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.8 mm
Chip breaker	WQ
Feed f	0.14 - 0.5 mm/rev.
Cutting conditions	continuous
Main application	P
Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4

Type of product

Indexable insert for turning