


CNMG 120404 wiper, Grade: CA510

Order data

Order number	250211 CA510
GTIN	4960664697045
Item class	25E

Technical description

Cutting conditions	continuous
Main application	P
Cutting speed v_c main application	80 - 450 m/min
Chip breaker	WQ
Feed f	0.14 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.4 mm
Grade	CA510
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4

Type of product

Indexable insert for turning