

Garant**GARANT Vap Tap machine tap left-hand thread HSS-E 6H, vaporised, M-LH: M6****Order data**

Order number	132802 M6
GTIN	4069515001939
Item class	13V

Description**Version:**

GARANT Vap Tap universal tap – left-hand thread can be used reliably in a **wide range of materials**. Optimised **neck and flute length** for **improved chip evacuation** when working on **deep** threads. High-performance **HSS-E tool material** with higher vanadium content for improved **wear resistance**. **Surface vaporised** for reduced edge build-up.

Technical description

Overall length L	80 mm
Shank Ø D _s	6 mm
Thread depth	18 mm
Thread pitch	1 mm
Standard	DIN 371
Thread Ø	6 mm
Thread type	M-LH
Number of clamping slots	3
Number of cutting edges Z	3
Tapping hole Ø	5 mm
Shank square □	4.9 mm
Tool material	HSS E

Data sheet

Tolerance class	ISO 2 6H
Thread size	M6
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	Vap Tap
Type of product	Taps

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	18 m/min	N
Aluminium (short chipping)	suitable	13 m/min	N
Steel < 500 N/mm ²	suitable	18 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable	6 m/min	P
INOX < 900 N/mm ²	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		

wet maximum	suitable
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