


KUB Pentron® indexable drill ABS® shank, 4×D, Ø DC: 24mm

Order data

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| Order number | 236603 24 |
| GTIN | 4047109181670 |
| Item class | 24P |

Description
Version:
Bore tolerance: D – 0.1 / + 0.3

Application:

With indexable inserts No. 236605 – 236610.

Note:

- **For use only under stable machining conditions.**
- **Version 2×D and 3×D with ABS® shank available on request.**
- **Offset-axis drilling up to $V_{max} = 0.25$ mm.**
- **Maximum $\varnothing = D + 0.5$ mm achievable by offsetting.**
- **Version with PSC shank available on request.**

Technical description

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| ISO code indexable insert | SOGX 080308 24-... |
| ABS® shank $\varnothing D_s$ | 50 mm |
| Number of cutting edges Z | 1 |
| Reach L_1 | 96 mm |
| Pack of insert screws | 239652 8IP1 (1.3 Nm) |
| Series | KUB Pentron® |
| Nominal $\varnothing D$ | 24 |
| Overhang L_A | 128 mm |
| Drill depth for indexable insert drill up to | 4×D |

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|--------------------|------------------------------------|
| Shank | ABS |
| Use for drilling | limited centre drilling |
| Use for drilling | limited convexity |
| Use for drilling | limited cross-drilling |
| Use for drilling | limited drilling through a stack |
| Use for drilling | limited drilling with oblique exit |
| Use for drilling | limited cross-drilling |
| Through-coolant | yes |
| Machining strategy | HPC |
| Type of product | Indexable drill |

Accessories

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|--|-------------|
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP | 674252 8IP |
| Torx Plus® insert screw set 10 pieces Drive 8IP1 | 239652 8IP1 |
| Torque screwdriver, fixed setting set torque 1,3 N·m | 211750 1,3 |